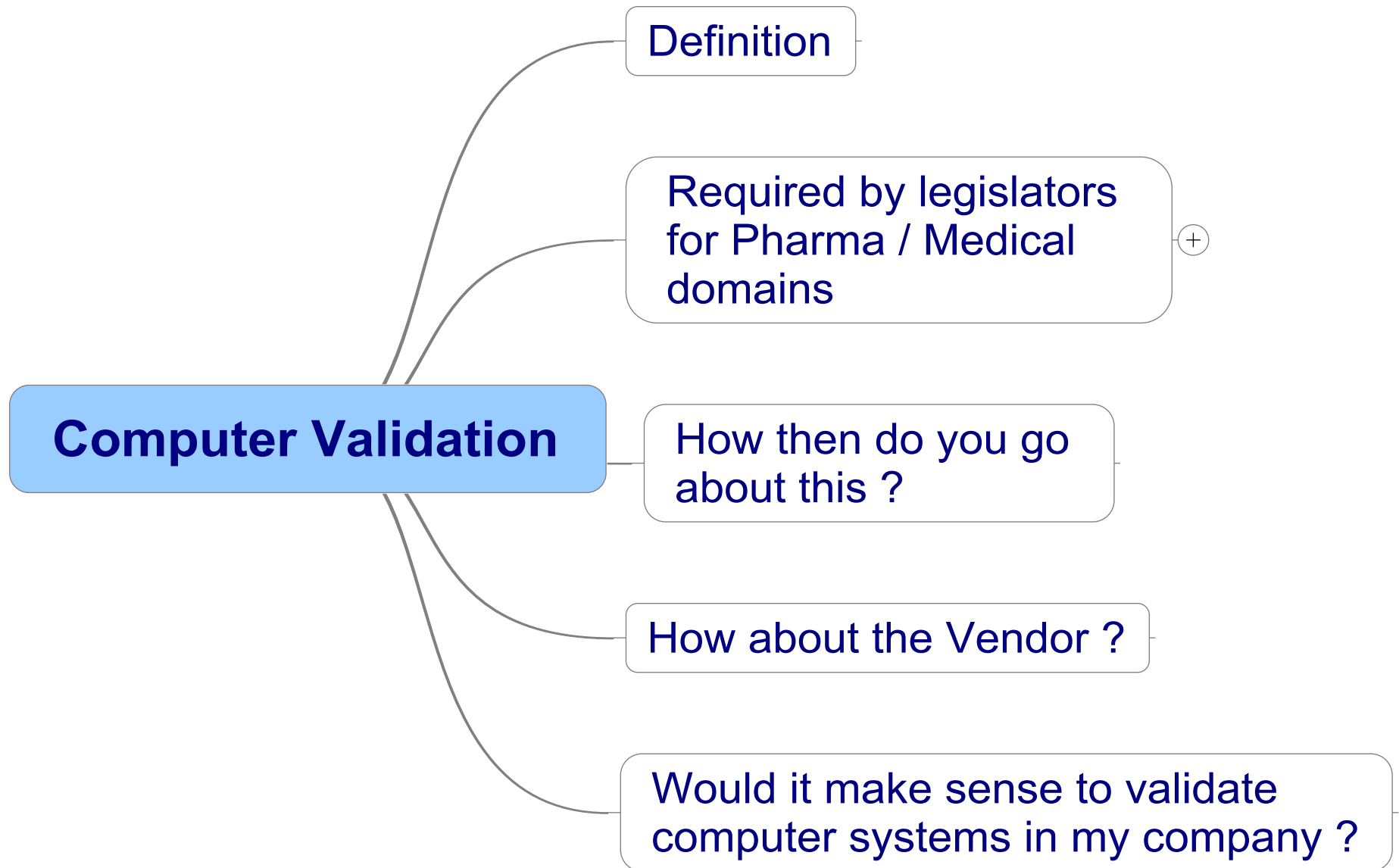




Computer System Validation

**Embedding quality into
Automated Processes**





Validation definition

“Establishing documented evidence which provides a high degree of assurance that a specific process will consistently produce a product meeting it’s pre-determined specifications and quality attributes”.

FDA definition 1987

Validation

1. Documented evidence
2. high degree of assurance
3. specific process
4. consistently produce
5. pre-determined specifications





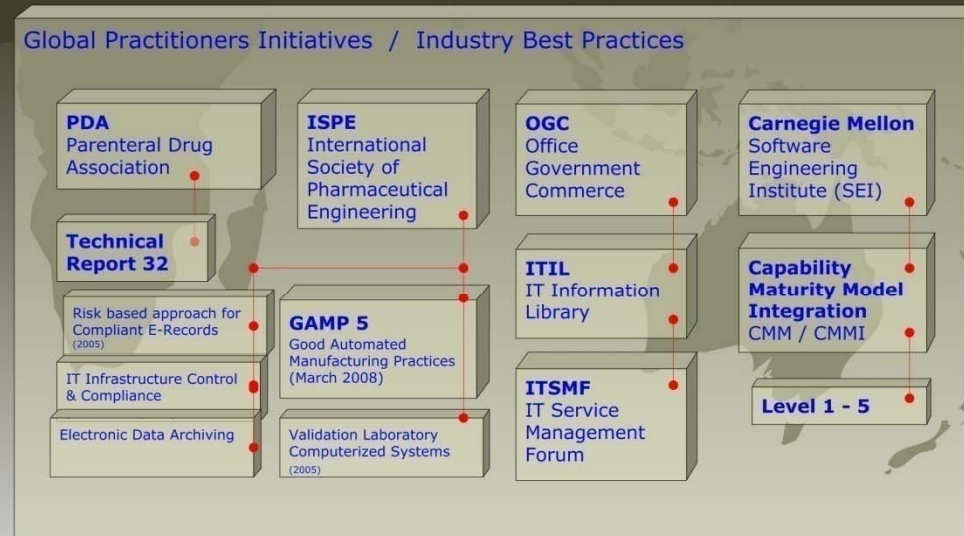
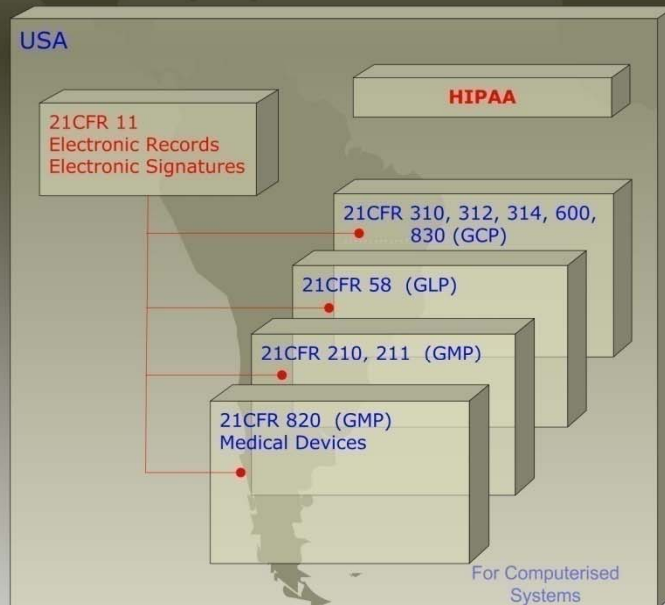
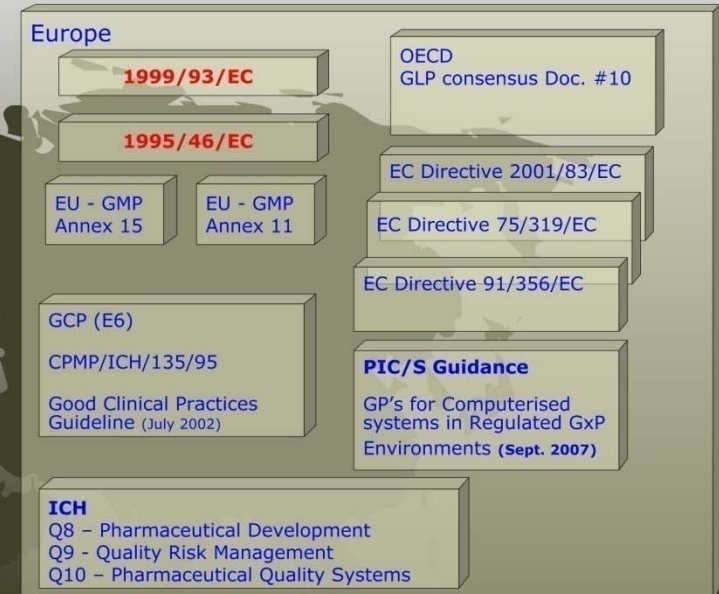
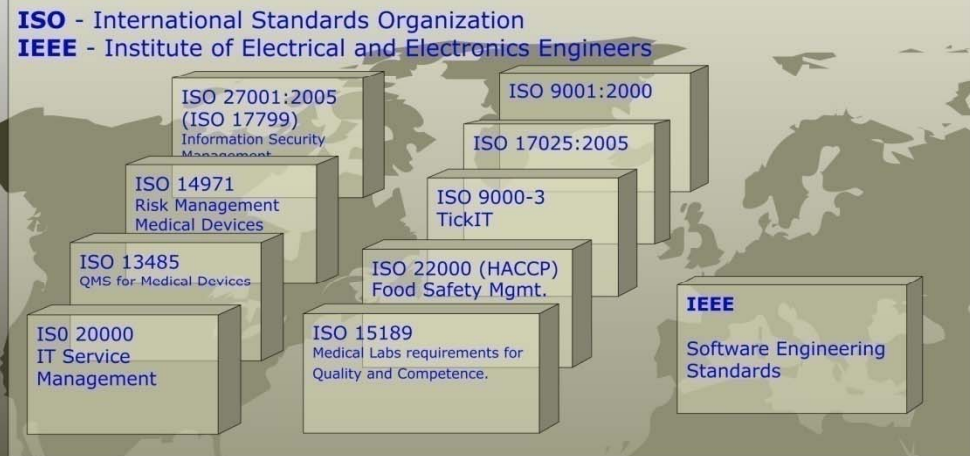
Required by Legislators

**Compulsory Good Practices
(i.e. imposed Quality System)**

The GxP's

**Laboratories – GLP
Clinical Studies – GCP
Manufacturing – GMP**

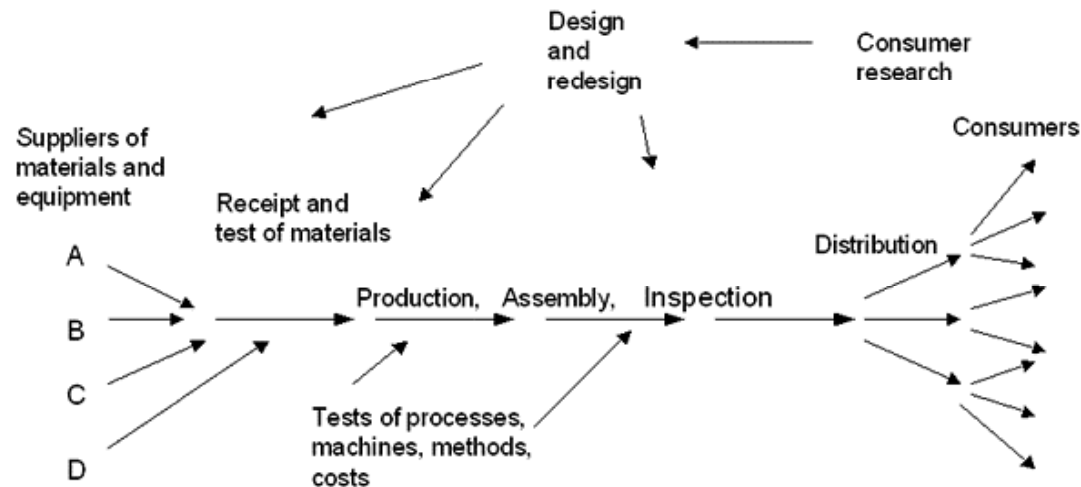
EU and USA Regulations - International Standards - Global Practitioners & Industry Best Practices

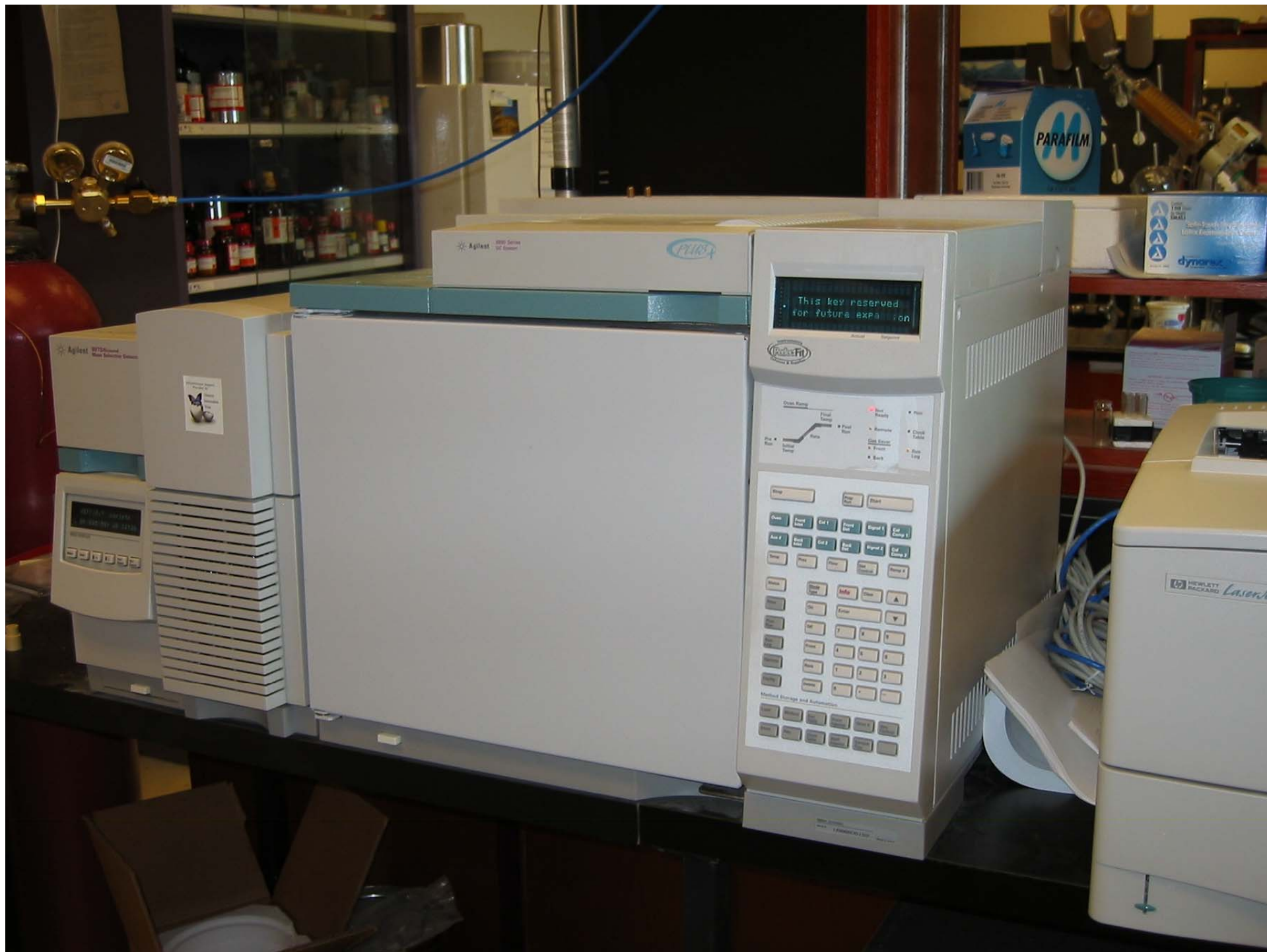


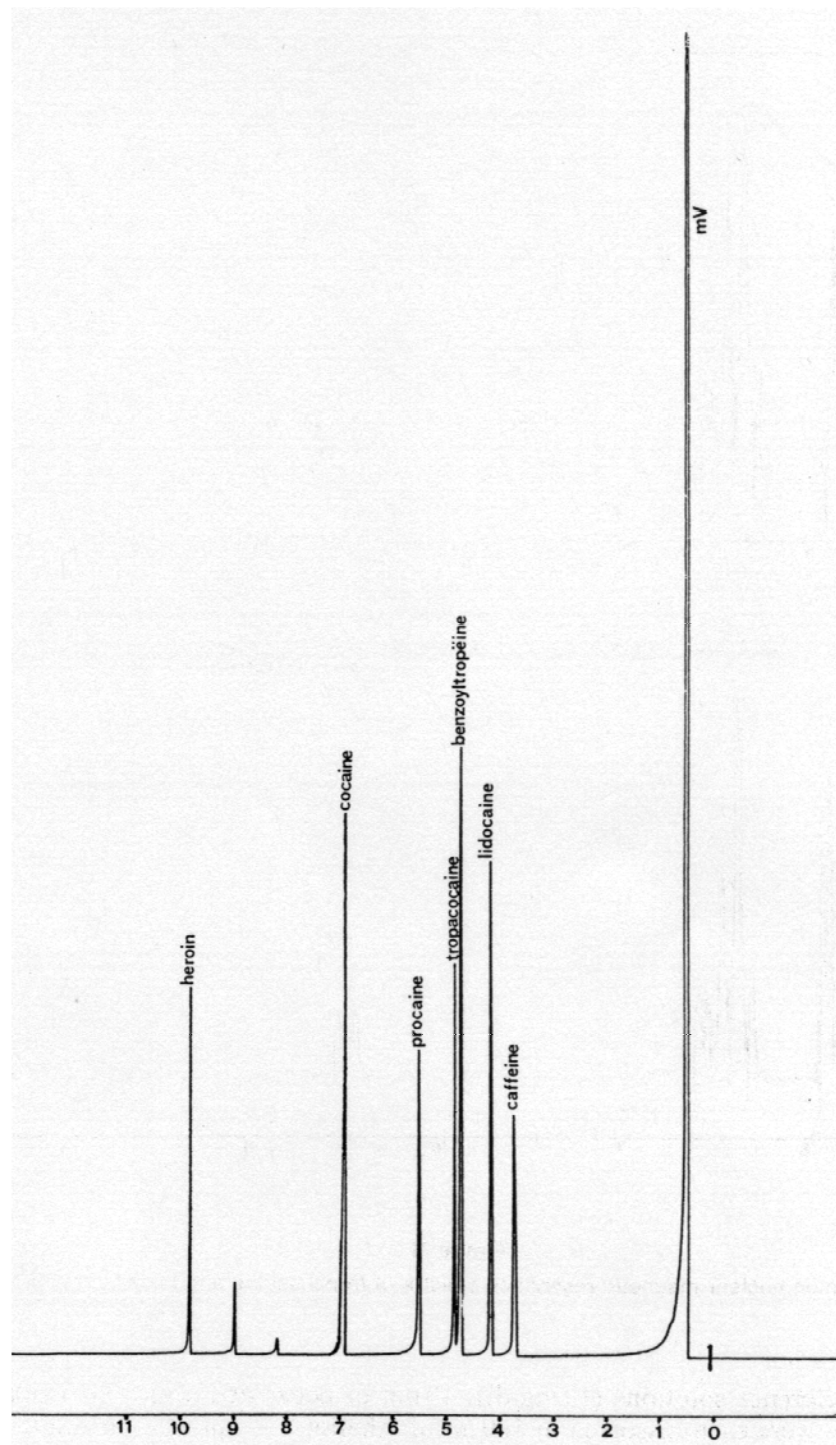


Understand the System

- What is the system
- What does the system consist of
- What does it do **for whom**

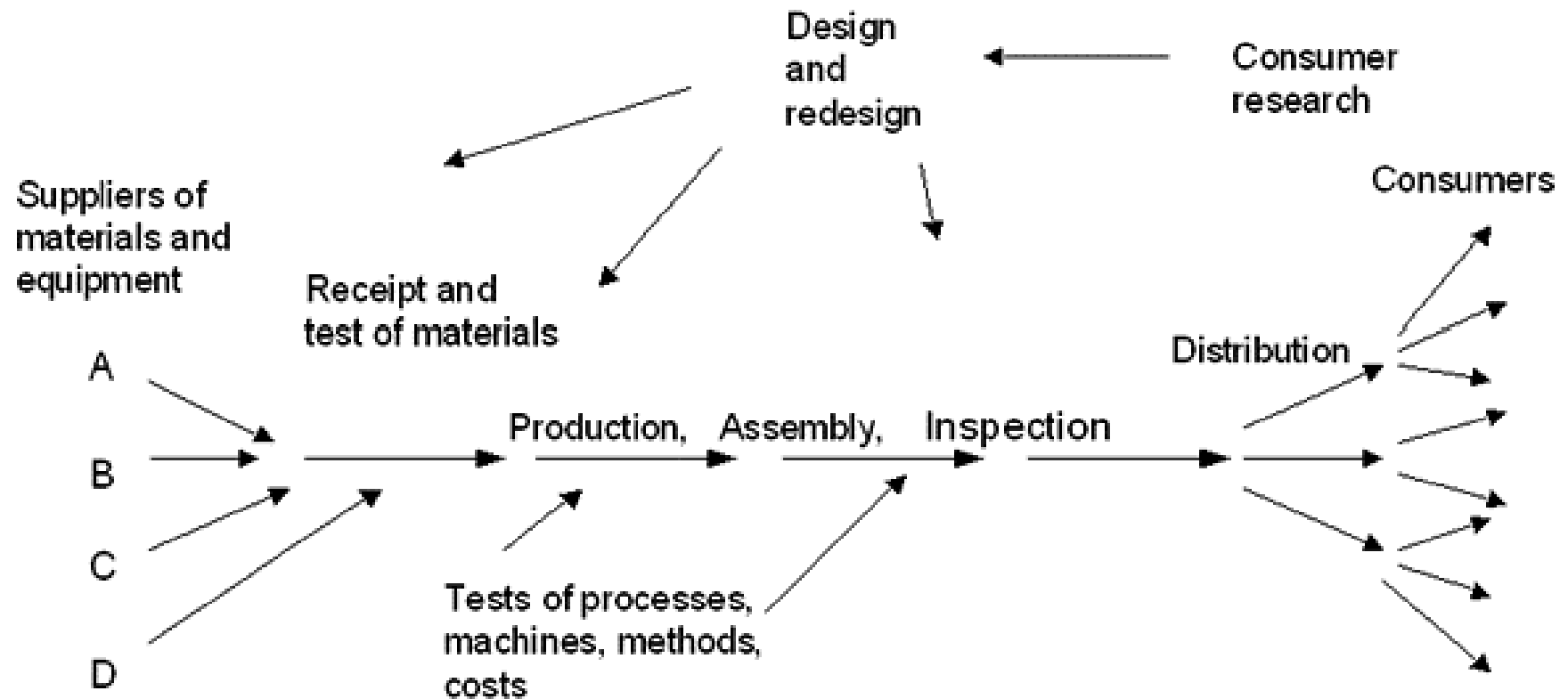






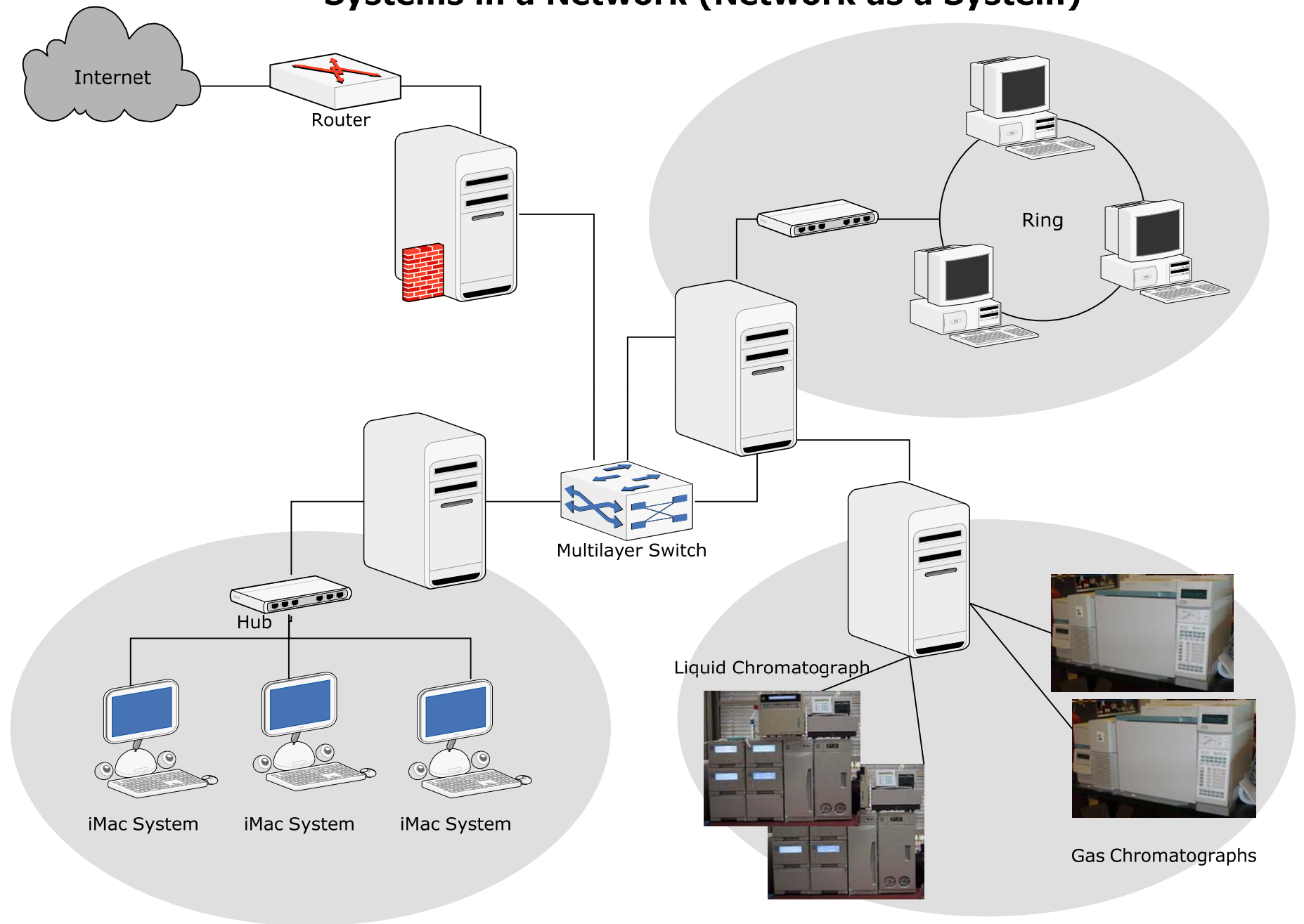


Understand the system



Production as a system
W.E. Deming - Out of the Crisis

Systems in a Network (Network as a System)



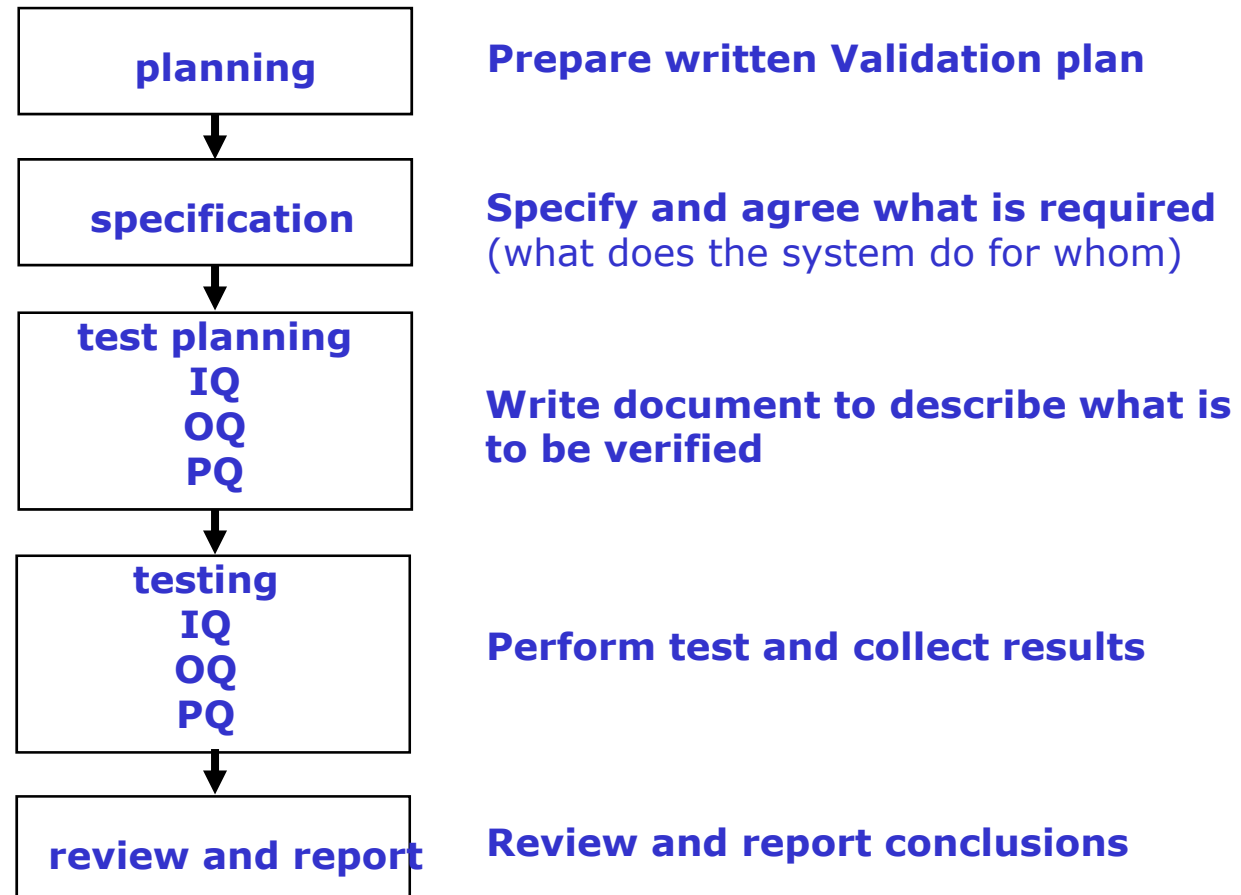
Validation

1. Documented evidence
2. high degree of assurance
3. specific process
4. consistently produce
5. pre-determined specifications





General validation activities



Validation Pathway (1)

Validation Plan

Validation Report

URS

PQ

Func. Specs.

OQ

Tech. Specs.

IQ

H/W S/W
Design
Specs.

Modules &
Integration Test

Source
Code

Risk
Analysis





User Requirements Specification

Purpose

- Documents what the user wants the system to do
- Contract between Customer and Vendor
- Sets project scope
- Foundation for remainder of project plan
- Basis for PQ testset

Validating a system without URS is impossible

About the Vendor

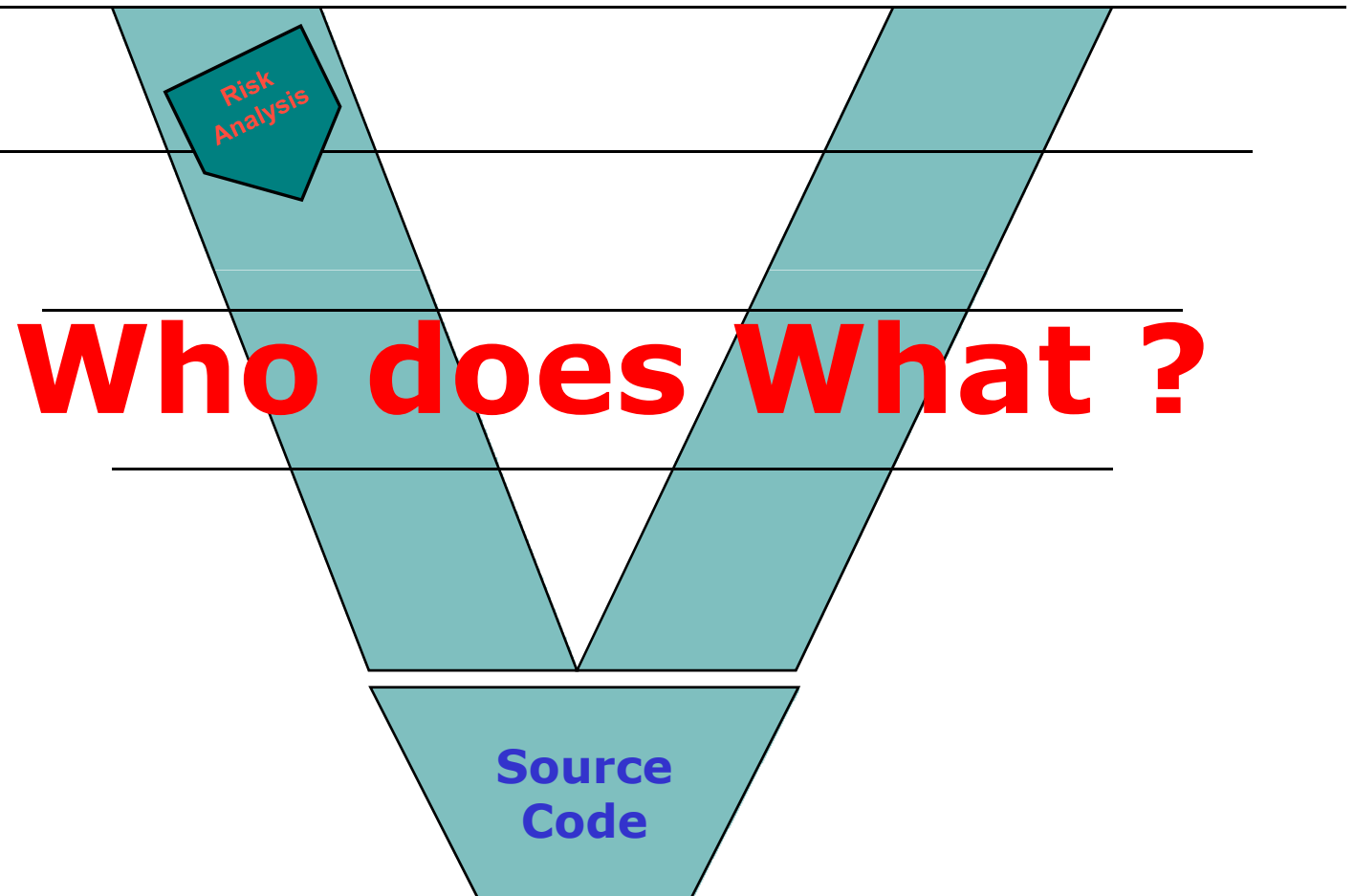
Establish sound relationship

- E-data is a corporate asset
- Business cannot survive without sound vendor support
- Vendor can partly qualify the system (IQ/OQ)

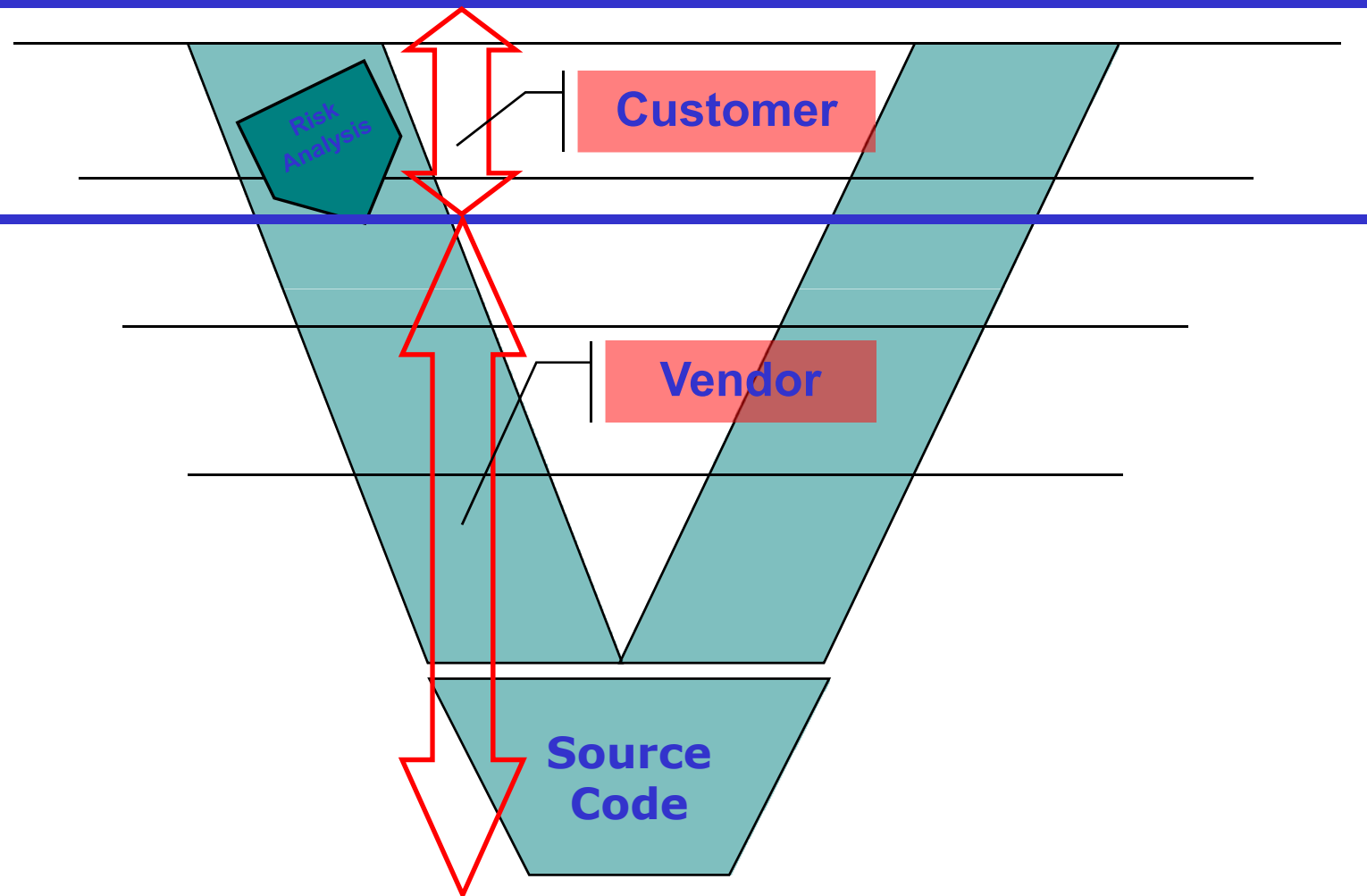




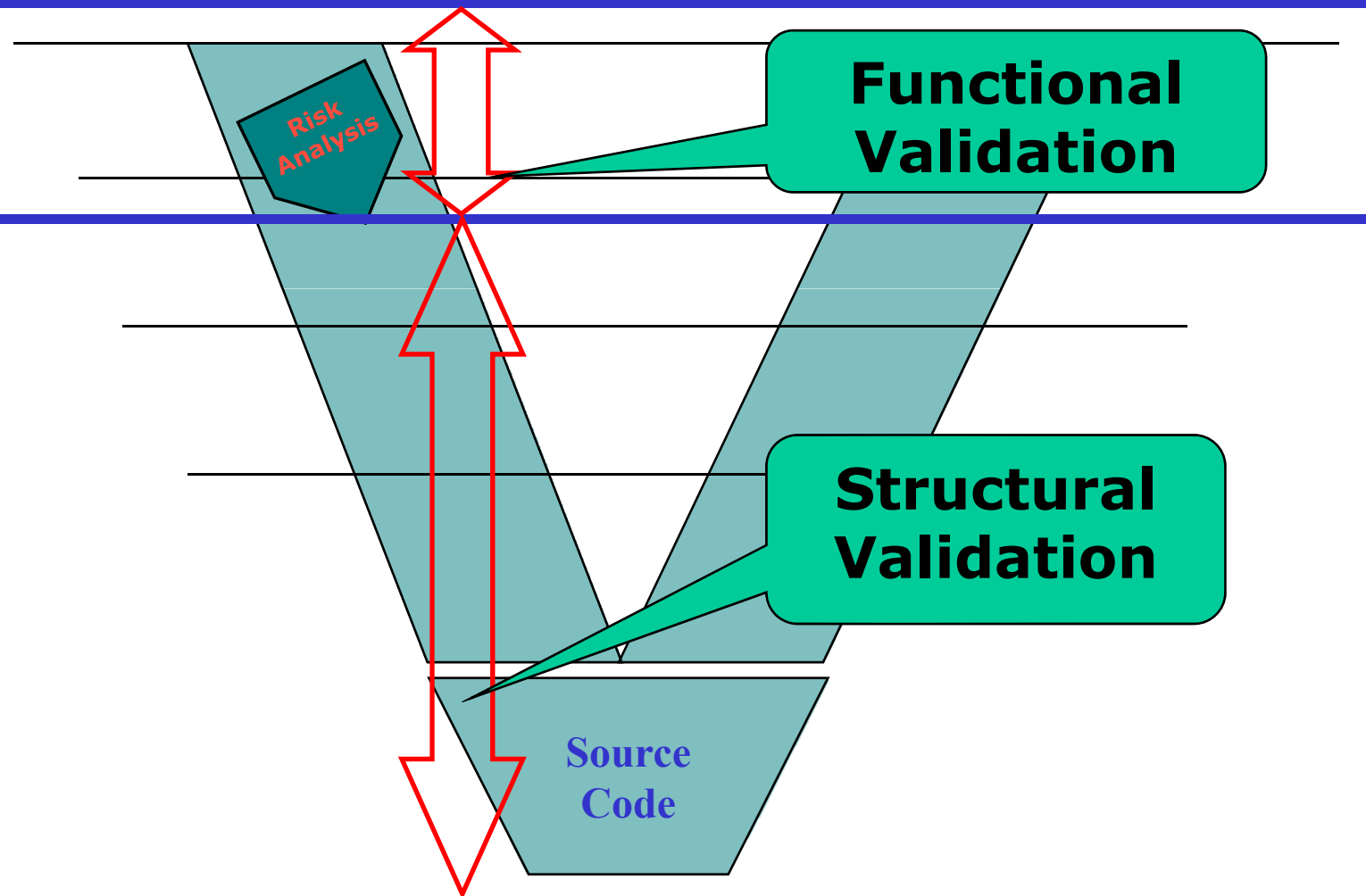
Customer & Vendor

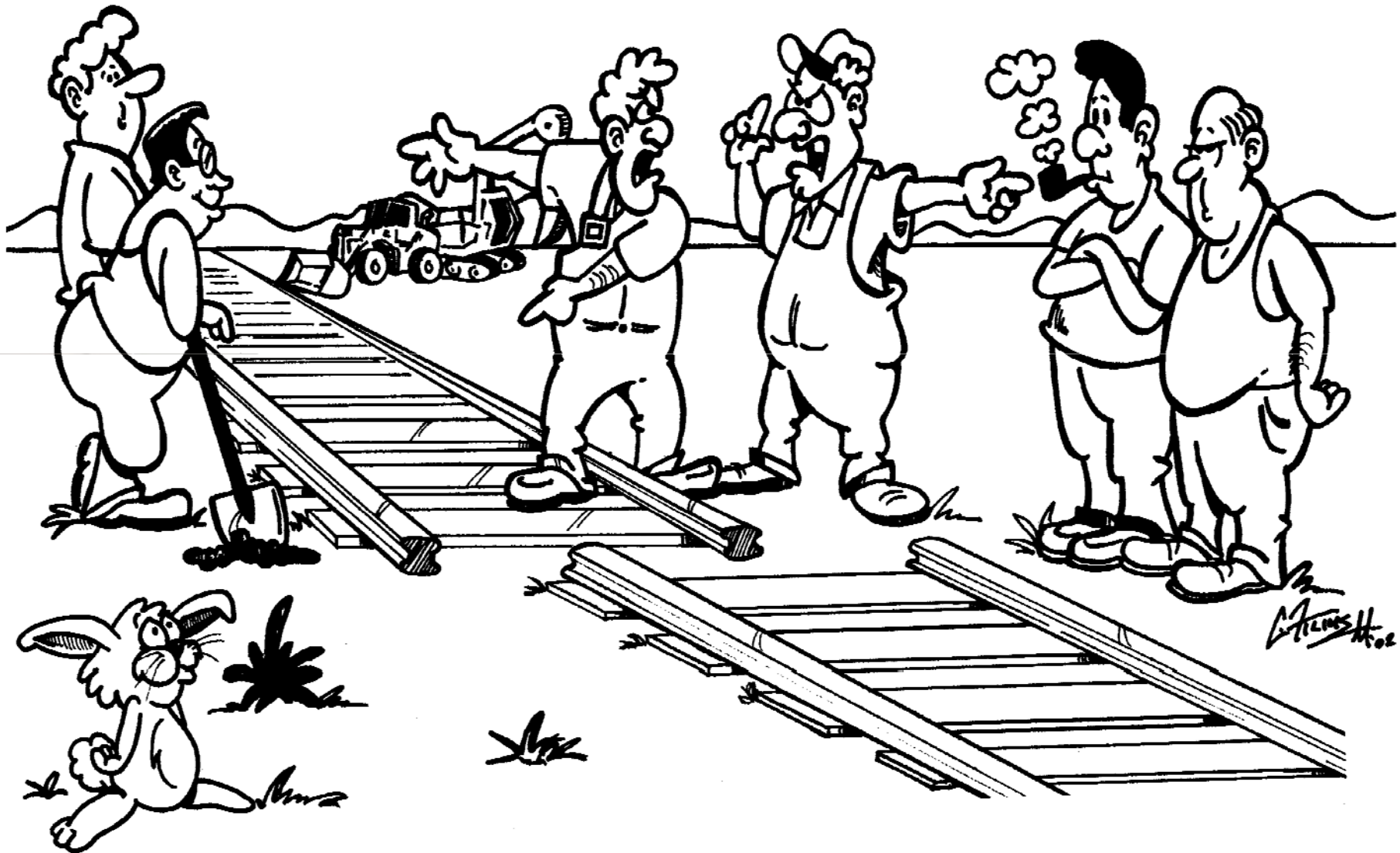


Customer & Vendor



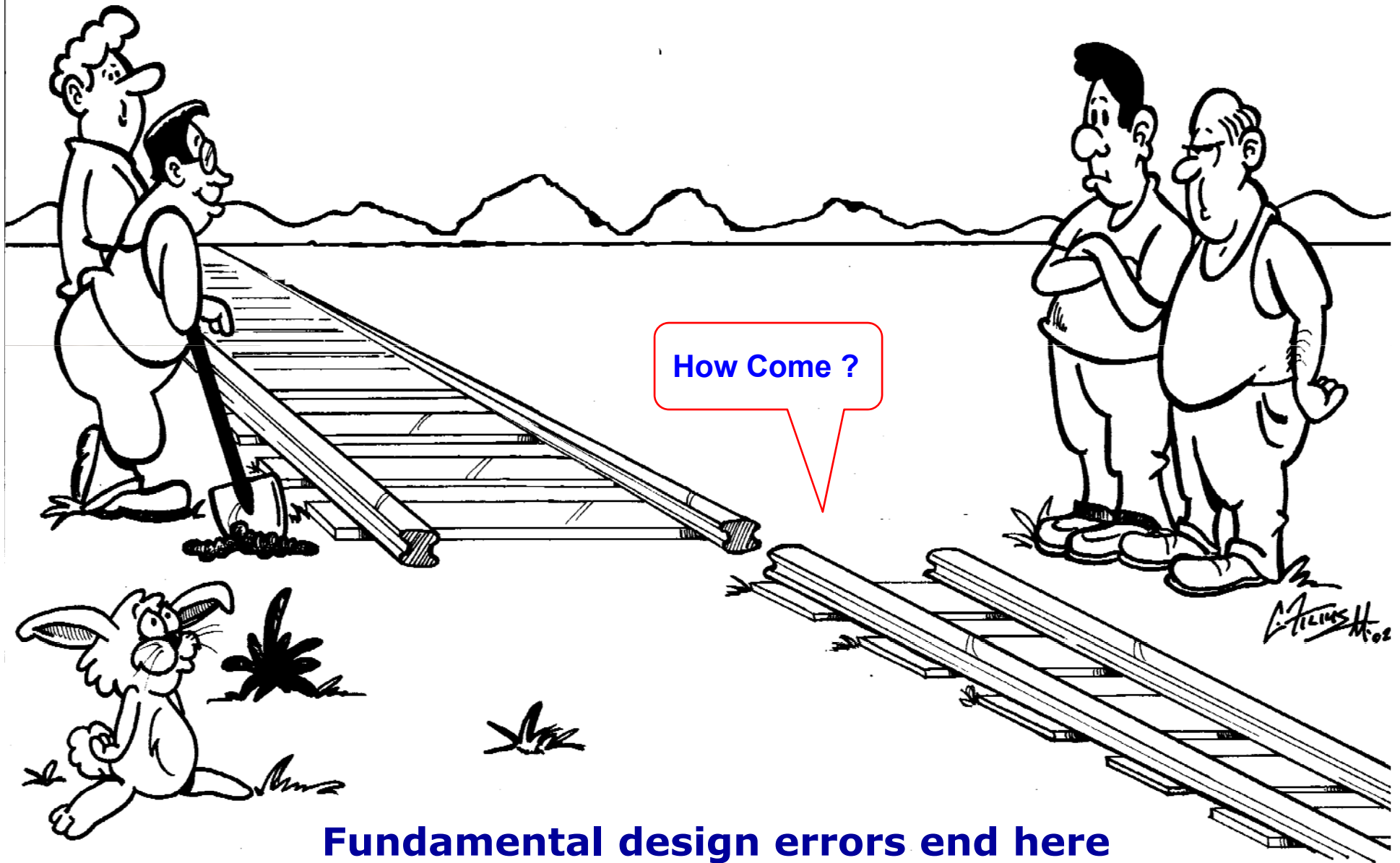
A collage of four images related to medical research. The top-left image shows a hand holding a syringe, drawing liquid from a vial. The top-right image shows a test tube held by a hand. The bottom-left image shows a vial with a green cap. The bottom-right image shows a collection of vials, some labeled with 'AN CPK-MM' and '32'.





~ 65% of IT Projects not fully successful

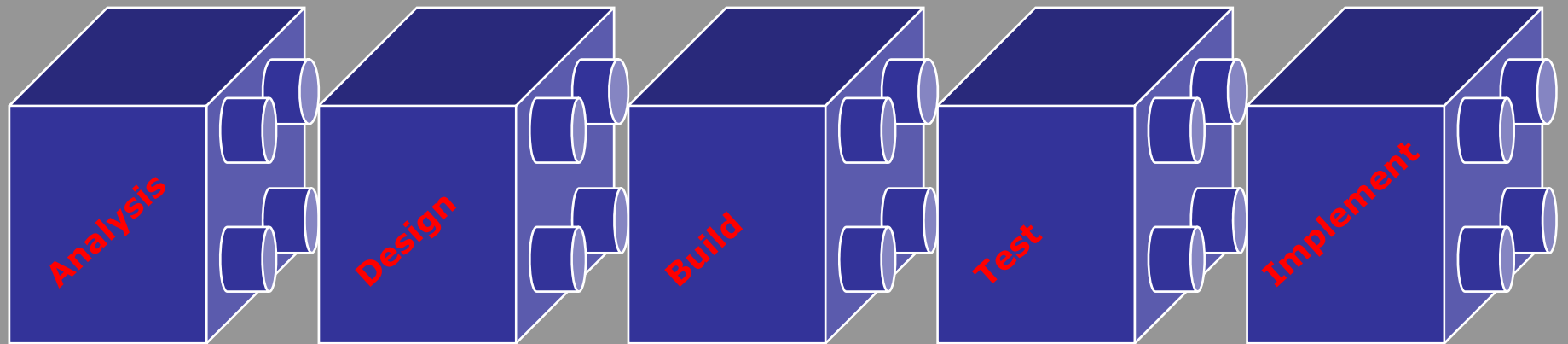
The Standish Group: CHAOS Report 2006



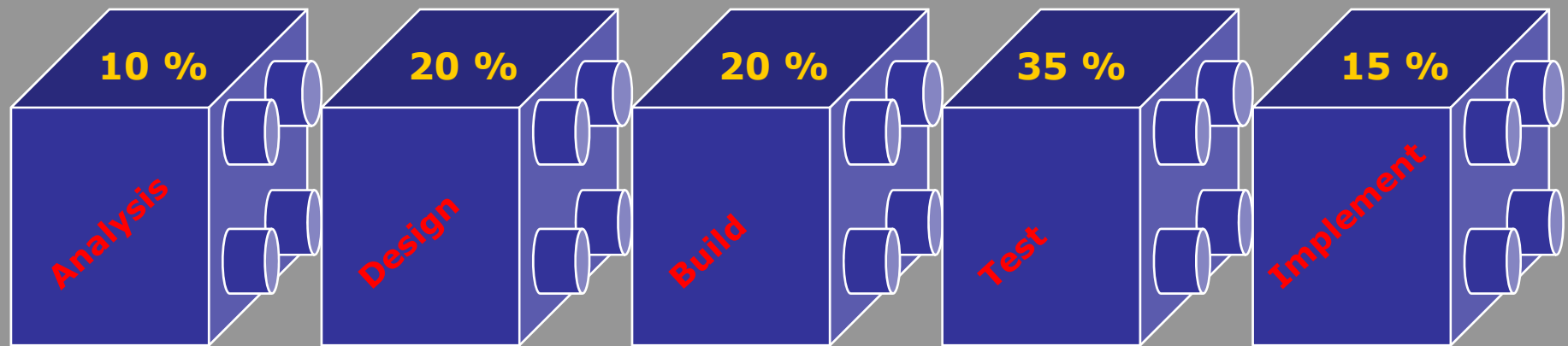
Fundamental design errors end here

Building process for IT systems

Development phases



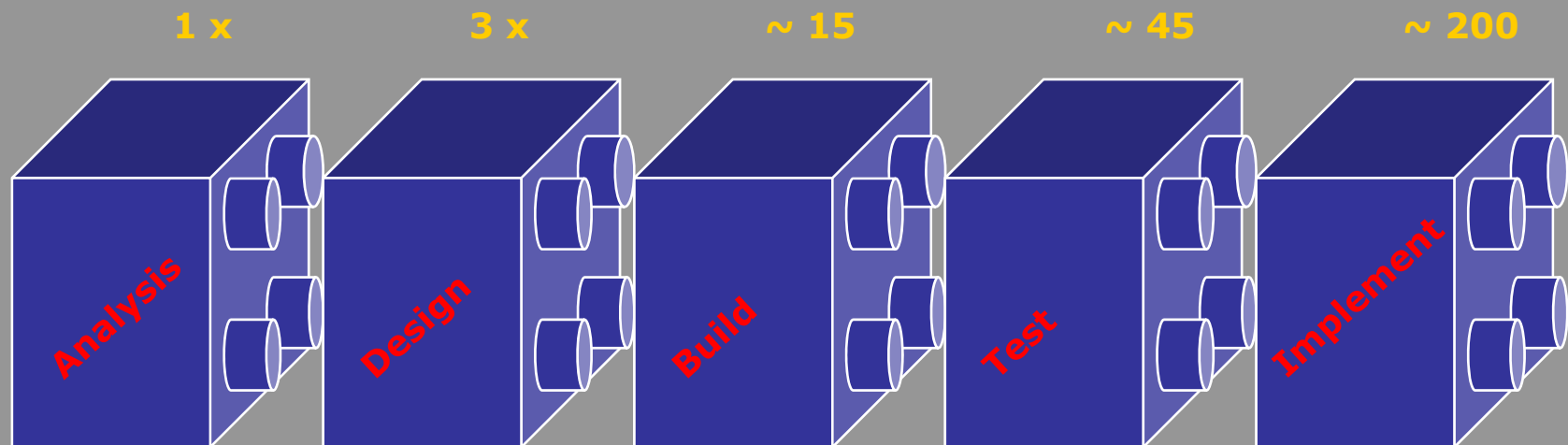
Project cost for standard IT system



Datasource: Accenture

Cost aspects

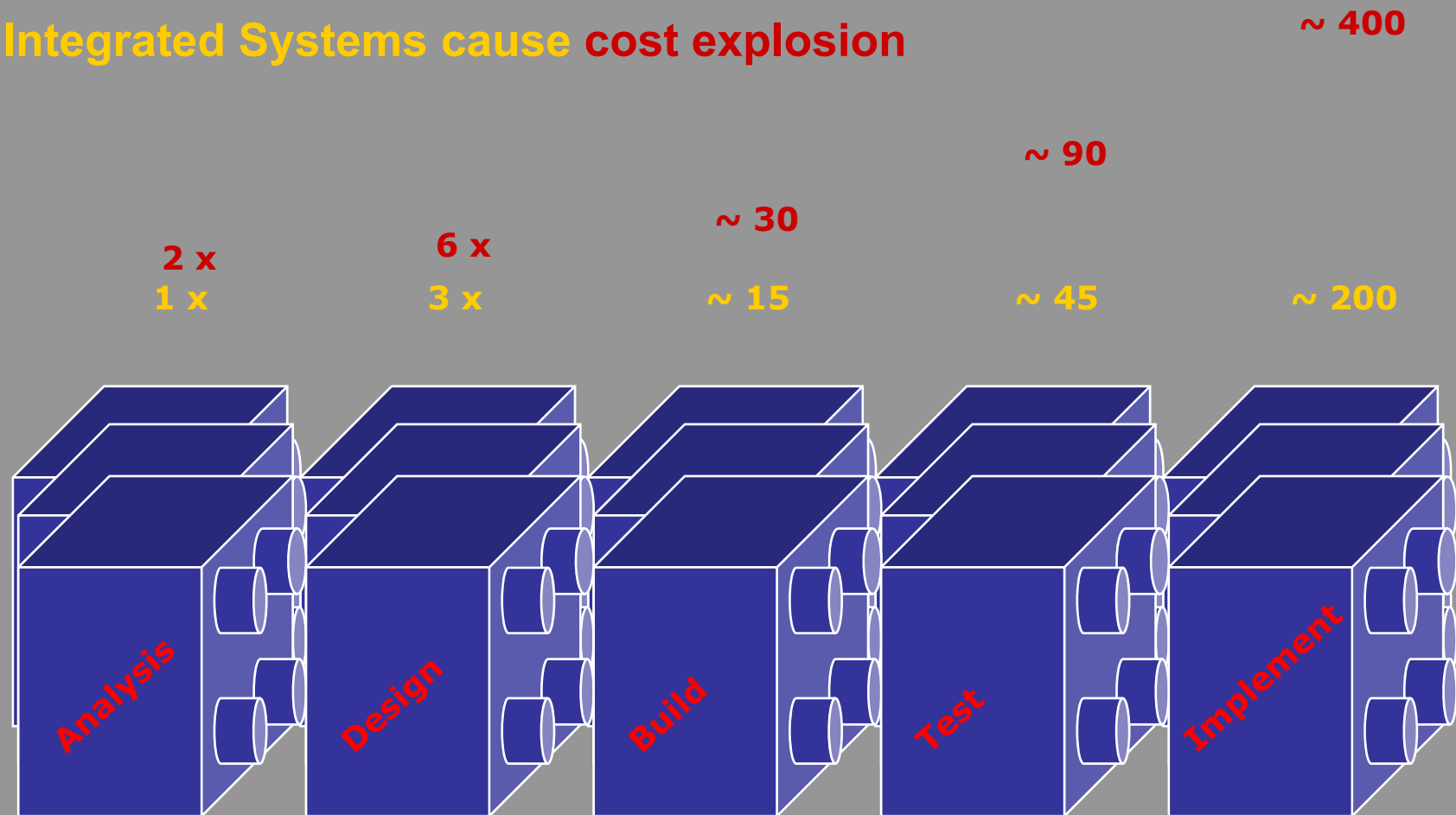
- **Cost of Non Quality**
 - correcting errors



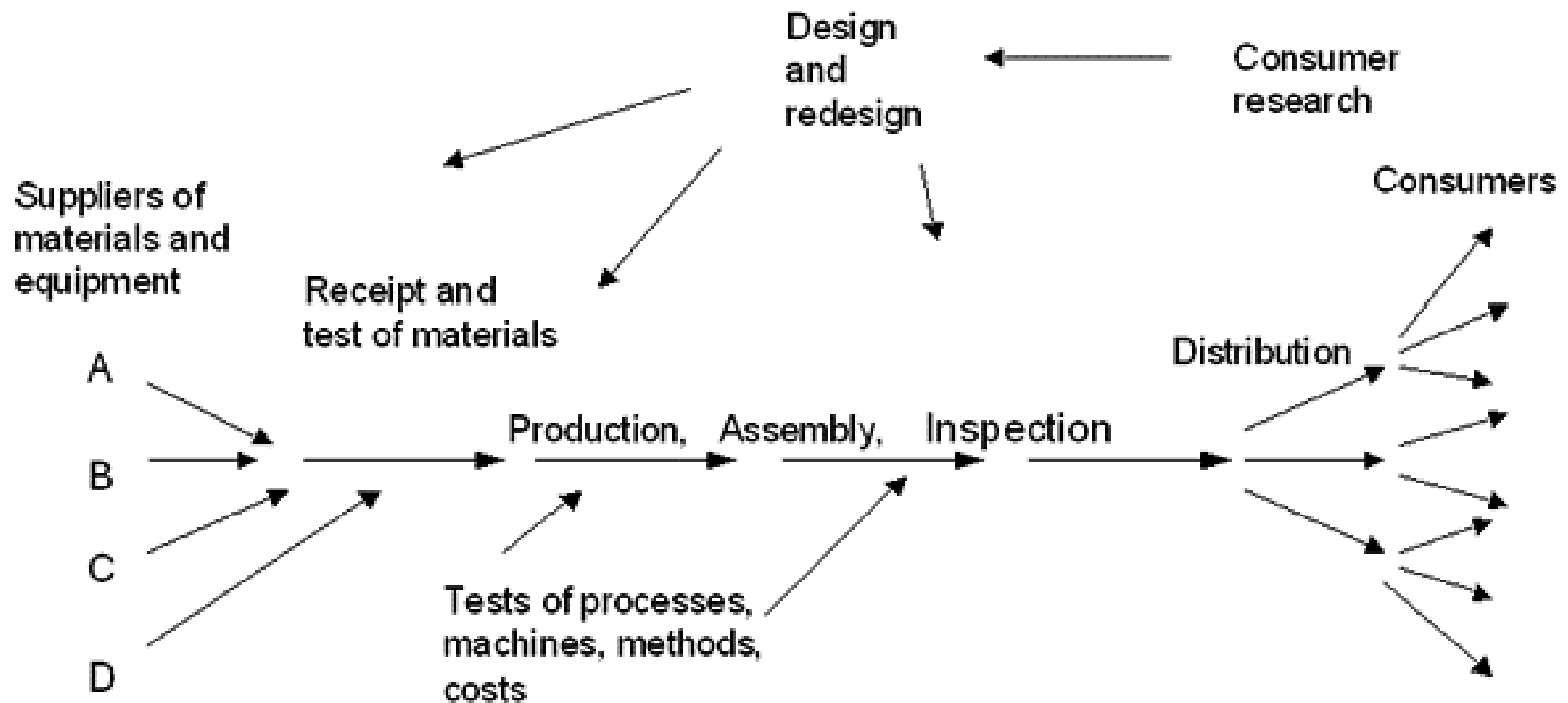
Datasource: Pharmaceutical Education and Research Institute

Potential cost of non quality

Integrated Systems cause **cost explosion**



It takes **Time** and **Planning** to understand the system



About not planning..

The best thing about doing no planning is that failure comes as a complete surprise, and is not preceded by a period of worry, depression and panic.'

Sir John Harvey-Jones





Take Home

Understand the business as a system
(Hospital, Laboratory, Production Plant)

Understand the underpinning processes

Understand what needs to be automated
and why (build URS)

Write Business Case